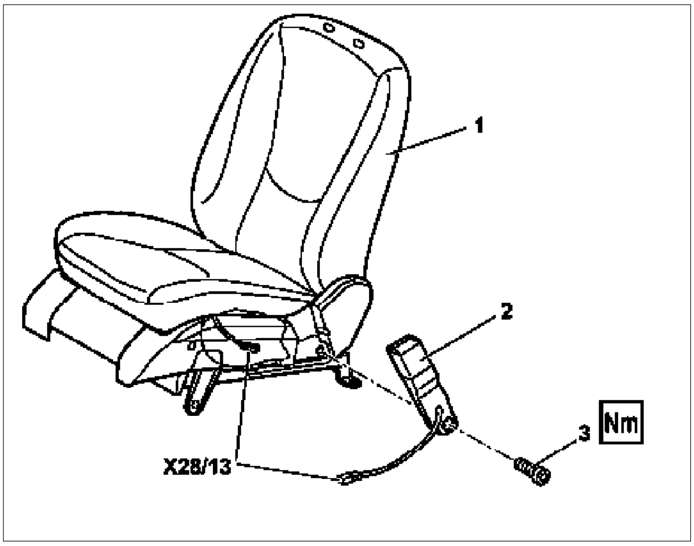
AR91.40-P-1515GH	Remove/install belt buckle (front seat)	5.3.97

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

1 Front seat
2 Front seat seat belt buckle
3 Internal Torx drive bolt
X28/13 Seat belt buckle switch connector

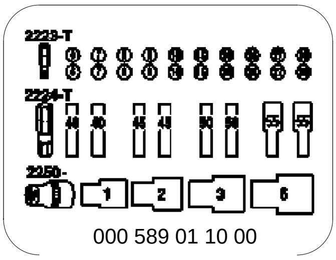


P91.40-0372-11

	Remove/install		
1	Remove front seat (1)		AR91.10-P-1000GH
2	Disconnect seat belt buckle switch connector (X28/13) under front seat (1)		
3	Unscrew internal Torx drive bolt (3) from front seat seat belt buckle (2)	Nm Torx bit set	*BA91.40-P-1007-01D *000589011000
4	Remove front seat seat belt buckle (2)		
5	Install in the reverse order		

Nm Seat belts/emergency tensioning retractors

Number	**Designation**		**Model 163 up to 08/99**	**Model 163 as of 09/99**
BA91.40-P-1007-01D	Bolt of seat belt lock to front seat	Nm	35	35



Torx bit set

